



## Risk-Based Quality Management in Clinical Trials

### Implications and Implementation Challenges

Valid on 20–21 April 2026

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### Key course elements

- Principles of Risk Based Quality Management
  - Expectations based on ICH E6 R3 and ICH E8 R1
  - Understanding key challenges in risk management and implementation
- Critical Process and Data Identification
- Deciding on Critical to Quality Factors for your trials
- Prospective Risk identification
- Setting pre-specified acceptable ranges and Quality Tolerance Limits
- Monitoring and reporting of QTLs
- Risk assessment tools and development of a risk registry
- Risk control, communication, review, escalation and reporting
- How risks drive operational decisions
  - Monitoring intensity, risk based monitoring and centralized monitoring
  - Service Provider Oversight
  - Site Selection
- The expectations of regulators
  - GCP inspection outcomes related to Risk Based Quality Management

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### Learning Objectives

- Describe the principles of Risk Based Quality Management (RBQM) in clinical trials
- Developing best practices and implementation of Risk Management processes in clinical trials
- Improving your standard operating procedures covering risk management
- Assess how risks drive operational decisions
- Having full awareness of the potential inspection risks - learn about outcomes of GCP inspections related to RBQM to ensure this will not happen in your company

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Agenda	
<b>DAY 1</b>	<b>DAY 2</b>
13:55 – 14:00	13:55 – 14:00
Online meeting room opens	Online meeting room opens
14:00 – 14:10	14:00 – 14:30
Welcome & Introductions	Recap & Key Takeaways from Day 1
• Join with your camera turned on to meet & greet the trainer and participants	
• Share your expectations on this course and what you would like to learn	
14:10 – 14:30	14:30 – 15:00
Quality Risk Management Principles – Background and Risk Management Steps	Risk Control, Communication, Review and Reporting
14:30 – 15:15	15:00 – 15:15
Critical Process and Data Identification	Break
15:15 – 15:30	15:15 – 15:45
Break	Risk based Monitoring
15:30 – 16:15	15:45 – 16:45
Risk Identification and Quality Tolerance Limit	Expectations of Regulators/Inspection observations
16:15 – 17:00	16:45 – 17:00
Risk Evaluation and development of a Risk Registry	Implementation, summary and Q&A

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**Quality risk management principles**

**Background**



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Reminder - Why follow ICH GCP E6 (R3)?

Public assurance of:  
**Protection of the Rights, Integrity and Confidentiality of Human Subjects**  
**Integrity of Data - assurance that the data and reported results are credible and accurate**

Allowing:  
Increased confidence in Data  
Reproducibility of Data  
Transparency and uniformity of Conduct

Unified Standard across ICH Countries  
Relevant to all studies involving human participants  
**MUST be followed when generating data that are intended to be submitted to regulatory authorities**

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Reminder - Why follow ICH GCP E6 (R3)?

- **EU - Clinical Trial Regulation 536/2014** refers to ICH in several places
  - Article 47: ...sponsor and investigator, when drawing up the protocol and applying CTR and protocol, shall also take appropriate account of the quality standards and the ICH guidelines on GCP
  - Thus, although not making ICH the law in the EU, it does give it prominence as a quality standard. In force in the EU since 23 July 2025
- **US** - availability of a final guidance for industry in September 2025. FDA states that guidance documents “represent the agency’s current thinking” and are not binding. But do you want to argue with FDA’s thinking.....

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Considerations

ICH E family of guidelines – need to be read together

E8 General Considerations for Clinical Trials

Design and analysis:

- E4 Dose-Response Studies
- E9 Statistical Principles for Clinical Trials
- E10 Choice of Control Group in Clinical Trials
- E17 Multi-Regional Clinical Trials

Conduct and reporting:

- E3 Clinical Study Reports
- E6 Good Clinical Practice

Safety reporting:

- E1 Clinical Safety for Drugs used in Long-Term Treatment
- E2A - E2F Pharmacovigilance
- E14 Clinical Evaluation of QT
- E19 Safety Data Collection

Populations:

- E5 Ethnic Factors
- E7 Clinical Trials in Geriatric Population
- E11 - E11A Clinical Trials in Pediatric Population
- E12 Clinical Evaluation by Therapeutic Category

Genetics/genomics:

- E15 Definitions in Pharmacogenetics / Pharmacogenomics
- E16 Qualification of Genomic Biomarkers
- E18 Genomic Sampling

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**ICH E6 R3 considerations regarding Trial Design** 3.1

- Sponsors should **incorporate quality into the design** of clinical trials by identifying **factors that are critical to the quality of the trial** and by **managing risks to those factors** (3.1.2)
  - see GCP Principle 6  
Quality should be built into the scientific and operational design and conduct of clinical trials
  - see Appendix B – Protocol – Section B12 Quality Control and Quality Assurance; B.12.1 Description of identified critical to quality factors, associated risks and risk mitigation strategies in the trial unless documented elsewhere
- Sponsors should consider **inputs from a wide variety of interested parties** (e.g. HCPs, patients) to support the development plan and clinical trial protocols **as described in ICH E8(R1) (3.1.3)**
  - also when developing the informed consent materials** and any other participant-facing information

→Implementation of ICH E6 (R3) into the conduct of clinical trials requires good understanding of ICH E8 (R1)

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**Quality Management – ICH E6 R3 Section 3.10**  
almost identical to Section 5.0 in ICH E6 R2 applicable since November 2016

The sponsor should implement **a system** to manage **quality throughout all stages of the trial process**, i.e., design, conduct, recording, evaluation, reporting and archiving of clinical trials

- Quality management includes
  - efficient design and implementation of clinical trial protocols (→ discussed in ICH E8 R1),
  - tools and procedures for trial conduct (including data collection and management)
  - collection of information that is essential to decision making (→ TMF)

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**Quality Management – Section 3.10**

- Quality Management involves incorporating quality into the design of the clinical trial (i.e. **quality by design**) and **identifying those factors that are likely to have a meaningful impact** on participants’ rights, safety and well-being and the reliability of the results (i.e. **critical to quality factors as described in ICH E8(R1)**).
- The sponsor should **describe the quality management approach** implemented in the trial in the clinical trial report (see ICH E3 Structure and Content of CSRs)

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### Quality Management

3.1.2 Sponsors should incorporate quality into the design of the clinical trial by identifying factors that are critical to the quality of the trial and by managing risks to those factors.

- Methods used to ensure the protection of participants' rights, safety and well-being and the reliability of trial results should be proportionate to the risks inherent in the trial and the importance of the information collected

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### Impact

- Sponsor responsibility - it requires the sponsor to have implemented a **System** of Quality Management
- Requires **procedures and evidence** on implementation of Risk Management
- Requires documented risk assessment **before** study start and to ensure the correct tools are employed
- Requires **ongoing and documented** risk assessment throughout the study
- Requires "reporting" of risks

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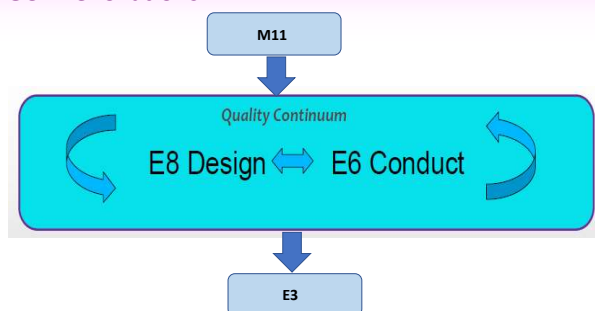
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### GCP Renovations



The guidelines should be used in an integrated manner rather than one or the other guideline or subsection being focussed on in isolation of the others

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**Reminder – why follow ICH E8 (R1)**

**ICH E8 (R1) Objectives:**

- Describe internationally agreed upon principles and practices to facilitate regulatory acceptance
- **Provide guidance on the consideration of quality in the design and conduct of clinical studies, including:**
  - **Identification of factors critical to the quality of the study**
  - **Management of risks to those factors during study conduct**
- Provide an overview of the types of clinical studies performed during the product lifecycle, including:
  - **Study design aspects that support the determination of quality factors critical to ensuring the protection of study subjects and ability to meet the study objectives**
- Provide a guide to all of the ICH Efficacy Guidelines

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**ICH E8 (R1) Background**

- The International Council for Harmonisation has delivered the first of a two-part project to modernize the international good clinical practice framework
- General Considerations for Clinical Studies **ICH E8** is regarded as the **foundational document for all clinical trials**  
Its implementation is expected to herald a significant shift in how trials should be managed and overseen due to its emphasis on embracing quality by design (QbD) principles
- ICH adopted the E8(R1) guideline on 6 October 2021, replacing the version that had been in place since 1997 – **it applied in the EU from 14 April 2022**

Consider reading this as additional background information  
[https://admin.ich.org/sites/default/files/inline-files/ICHPublicMeetingE8R1PublicMeetingSlides\\_2019\\_1209.pdf](https://admin.ich.org/sites/default/files/inline-files/ICHPublicMeetingE8R1PublicMeetingSlides_2019_1209.pdf)  
Slides 37 to 52

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**Impact**

- Describes approaches for **optimizing study quality\*** which promote the reliability, efficiency, and patient focus of clinical trials
- Requires **identifying factors that are critical to the quality of a clinical study at the design stage** for every study
  - The quality of a study is driven **proactively** by designing quality into the **study protocol and processes**
  - Risks that threaten the integrity of the critical to quality factors should be **identified and managed in a proportionate manner**
- Requires **planning the study conduct proportionate to the risks to the identified quality factors**

\*ICH E8 (R1) states "Quality of a clinical study is fitness for purpose"; The purpose of a clinical study is to generate reliable information to answer the research questions and support decision making while protecting study participants. The quality of the information generated should therefore be sufficient to support good decision making.

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**What are “risks”?**

Risk is defined as the combination of the probability of occurrence of harm, the severity of that harm and how easily that harm can be detected

4 major questions:

- 1. What might go wrong?
- 2. What is the likelihood it will go wrong?
- 3. What are the consequences?
- 4. How easy it to detect?



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**And what are “issues”?**

What is the difference between a risk and an issue?

Risk	Issue
Something that <i>might</i> happen in the future.	Something that is <i>currently</i> happening (or already happened).
Example: The Study Coordinator may resign during the study.	Example: The Study Coordinator resigned, effective immediately. No replacement was assigned yet.

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**Quality risk management principles**

**Risk Management Steps**



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### Risk Management Steps



1. Critical Process and Data Identification
2. Risk Identification – During protocol development
3. Risk Evaluation
4. Risk Control – predefined thresholds for quality
5. Risk Communication
6. Risk Review
7. Risk Reporting – report deviations from the predefined thresholds

[ICH E6 R3 Section 3.10]

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### 1. Critical Process and Data Identification

- The sponsor should identify risks that may have a **meaningful impact on critical to quality factors prior to trial initiation and throughout trial conduct**
- The likelihood of a successful trial can be dramatically improved through prospective attention to preventing important errors that could undermine the ability to obtain meaningful information from a trial

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### Critical to quality factors ?

If their integrity were to be undermined by errors of study design, data sources or conduct, the reliability or ethics of decision-making would also be undermined	Fundamental to <ul style="list-style-type: none"><li>- protection of study participants,</li><li>- reliability and interpretability of study results,</li><li>- decisions based on study results</li></ul>
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Should be considered holistically so that dependencies among them can be identified

Successful application may minimize the need for modifications of the protocol and make adherence throughout the study more likely

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### 1. Critical Process and Data Identification

- During **protocol development and before trial initiation**, the **sponsor** needs to
  - identify **processes, systems** and **data** that are **critical** to assure **human subject protection and the reliability of study results**

→ Highlighting the need for assessing processes as well as data to determine what is important

→ Expectation to define, rationalize and document those processes and data

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### Critical data and processes

**Critical Data**

What are the data which are critical to program and/or protocol success?  
What Critical Data must be collected in order to satisfy the objectives?

Data that support primary & key secondary objectives

- Rationale: why is it critical?
  - Endpoint - primary or secondary
  - Safety - SAEs, events leading to discontinuation of treatment
  - Other (specify)

Example:  
1) AEs/SAEs  
2) Laboratory results

**Critical Processes and Systems**

What are the Critical Processes that must be done correctly to ensure subject safety, data quality, and GCP/regulatory compliance?  
Are there any Critical Processes in the program and/or protocol which are vulnerable to error?

Processes that underpin safety or quality

- Rationale: why is it critical?
  - Safety/ethical treatment - seeking appropriate medical consultation, investigating clinically significant findings
  - Data quality – blinding, event adjudication, controlling inter-rater variability
  - Compliance – GCP, local regulations, protocol

Example:  
1) Collection and reporting of AEs/SAEs  
2) Collection, storage, shipment of labs

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ICH E8(R1) Guideline

ANNEX 3: SELECTED EXAMPLES OF CRITICAL TO QUALITY FACTORS

Selected Examples of Critical to Quality Factors	E1	E2A-E2F	E3	E4	E5	E6	E7	E8	E9	E10	E11	E12	E14	E15	E16	E17	E18
<b>Protocol Design</b>																	
Eligibility Criteria				√		√	√	√	√	√	√	√	√	√	√	√	√
Randomisation						√		√	√	√							√
Blinding/Masking						√		√	√	√							
Types of Controls	√			√				√	√	√			√				√
Data Quality	√							√	√	√					√		
Endpoints					√	√		√	√	√	√	√					√
Procedures Supporting Study Endpoints and Data Integrity						√		√	√	√	√	√					√
Investigational Product (IP) Handling and Administration							√							√			
<b>Feasibility</b>																	
Study and Site Feasibility																	√
Accrual										√			√				√
<b>Patient Safety</b>																	
Informed Consent							√										√
Withdrawal Criteria and Trial Participant Retention				√			√				√		√				

Note: This Annex was available in the DRAFT version of ICH E8 (R1), not in its final version

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### Other Examples (2) – critical to quality factors

- **Bias** → determine what may affect study progress and course of treatment, e.g., concomitant treatment/AE recording based on participant responses; questionnaires
- **Choice of endpoints** → should be of sufficient accuracy, precision, responsiveness (sensitivity to change) and reproducibility to assess drug effects
- **Comparability between treatment groups** (control group; randomisation) → consider how treatment groups remain comparable, for example, there may be differences in the follow-up patterns between the groups, as participants in one group dropping out because of adverse events or lack of efficacy
- **Adherence to the study protocol** → consider processes of protocol deviation reviews, and management of serious breaches

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### Other Examples (3) – critical to quality factors

#### Trial data collection and management processes

- determine the manner, timelines, operational checks, statistical surveillance, and appropriate access to data
- determine the required information about trial participants that may be important to understand the benefit/risk of the drug (e.g., age, weight, sex, co-morbidities, history, concomitant therapies)
- use of validated computerised systems for source data provision, data collection and management

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### Quality by Design of Clinical Studies

Quality by design involves focusing on the critical to quality factors of the trial in order to maximise the likelihood of the trial meeting its objectives.

#### Expectation:

- involving the use of a **prospective, multidisciplinary approach** to promote the quality of the protocol and process design proportionate to the risks involved
  - Ensure all relevant functions have input into the protocol and amendments
  - Ensure study processes and controls match the potential risks of the studies

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**Stakeholder engagement**

- Engaging stakeholders within trial development is an important feature of quality by design
- The process of building quality into the protocol may be informed not only by the sponsor but also by those directly involved in completion of the study, **such as service providers, investigators, site staff, and patients (e.g. through patient advocacy groups)**

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**Quality by Design of Clinical Studies**

Expectation:

- **Critical to quality factors should be determined and rationalised for each study**
  - Ensure that for each study the critical to quality factors are determined and documented, including the reason why they are critical
  - Different factors will stand out as critical for different types of studies....(please don't copy and paste)
- **Risks that threaten the integrity of the "critical to quality factors" should be identified, documented and managed in a proportionate manner**
  - For each quality factor, risks must be identified
- Study procedures should be proportionate to the risks and importance of information collected

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**Quality by Design of Clinical Studies**

**Clear communication of how this will be achieved**

- Ensure availability of internal processes (SOPs)
- Ensure the establishment of an appropriate framework for the identification and review of critical to quality factors at the time of design and planning of the study
- ...and throughout its conduct, analysis, and reporting
  - needs regular reviews and oversight
- Ensure availability of a Risk Management Plan

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### Risk Management Steps



1. Critical Process and Data Identification 
2. Risk Identification – During protocol development
3. Risk Evaluation
4. Risk Control – predefined thresholds for quality
5. Risk Communication
6. Risk Review
7. Risk Reporting – report deviations from the predefined thresholds

[ICH E6 R2 Section 3.10]

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### 2. Risk Identification

The sponsor should **identify risks** that may have a meaningful impact on critical to quality factors (3.10.1.2) **prior to trial initiation** and throughout trial conduct

- Risks should be considered at
  - Programme level
  - Clinical trial level
  - System/Process level

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### Risk identification at trial/programme level

**Programme level** (e.g., investigational product, specific safety requirements or adverse events of special interest, risks inherent to the indication, patient population, and/or therapeutic area, IMP efficacy)

**Program Level**

- New/unique tools or procedures associated with the program?
- Specific safety requirements or adverse events of special interest?
- Any risks unique for the product such as storage requirements?
- Risks inherent to the indication and/or therapeutic area?
- Risks from a regulatory perspective?

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**Risk identification at trial/programme level**

**Protocol/Trial Level**

- Do the new/unique tools and procedures differ from standard of care?
- Are there safety considerations as a result of comparator drugs or the indication?
- Any competing studies for the study population?
- Are any inclusion/exclusion criteria open to interpretation or unclear for study staff?
- Does the study complexity increase risks?

**Clinical trial level** (e.g., trial design, data collection and recording, informed consent process)

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**Risk Identification at system/process level**

- **System Risk** (facility & people):
  
- **System Risk** (organisation):
  
- **Process Risk**:

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**Practical suggestion for CTQ and risk development**

1. Following selection of CTQ factors for your trial
2. Establish questions for the selected CTQ factors to support the evaluation of the CTQ's relative importance for your trial
3. Establish issues that did happen with the CTQ factor
4. Use those issues to evaluate the risks to the CTQ factors for your trial

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**Supporting the required control of these risks**

**Setting pre-specified acceptable ranges**

**Quality Tolerance Limits**



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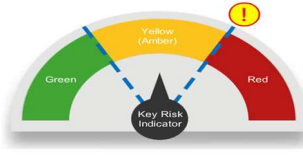
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**Setting pre-specified acceptable ranges**

Risk Indicator	Threshold
Risk indicators are metrics used to monitor identified risk exposures over time	A pre-determined level, point, or value (e.g., number, %, range) associated with a Risk Indicator that indicates the need for a follow-up action



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**Risk Indicator Examples**

Safety	• Outliers/trends in number of adverse events per subject visit/site
Investigational Product	• Incidence of temperature excursions
Recruitment/Discontinuation	• Number of screen failures compared to average across sites
Issue Management	• Number of deviations per subject visit/site compared to average across sites
Data Quality	• Abnormal trend or lack of variability in data
On-Site Workload	• Amount of data outstanding for verification or review
Essential Documents	• Number of overdue or missing documents
Staffing, Facilities, Supplies	• Staff turn-over

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### What are QTL? (1)

A QTL is a pre-defined threshold, point, value associated with a parameter that is critical to participant safety or reliability of trial results. When the threshold is crossed, this should trigger an evaluation to determine if there is a possible systemic issue and if corrective actions is needed

A QTL is a **trial-level parameter**, not a site or participant-level parameter

**QTLs need to be documented before study start**

Source: theavocagroup.com

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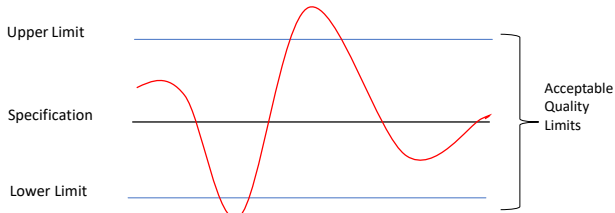
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### What are QTL? (2)

- QTLs have historically been required for Good Manufacturing Practice (GMP) activities
- Are inferring limits by which significant actions must be taken to ensure the manufactured product achieves quality and usability limits



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### Agreeing on QTLs

- QTLs should be defined at the planning level of the trial to define the limits that might indicate systemic problems
- The recommended number of parameters is 3 to 5 and should include the impact on participant safety and reliability of trial results
  - Examples include inclusion/exclusion protocol violations, incomplete/missing endpoint data, and AEs/SAEs of special interest

Source: theavocagroup.com

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Recommended items to be defined and documented for QTLs	
1	Parameter The subject of the QTL
2	Definition Definition including how the QTL will be measured
3	Justification for parameter Rationale and any limitations to the use of the parameter
4	Unit e.g., number, proportion
5	Expectation The expected (mean/median) value of errors that are of a random nature (i.e., excluding errors that are due to systematic issues)
6	Justification for expectation Historical data from previous trials within the organization or published data. When referencing historical data, it is important to state whether systematic issues have been excluded
7	Tolerance limit (Statistical) Limit (and whether it is one-sided or two sided)
8	Justification for tolerance limit How the tolerance limit was set. Include the statistical method if used
9	The mitigations/actions taken and the outcome/impact to the trial If a QTL is exceeded, explain the deviations. Provide the rationale if the trial results are still regarded to be acceptable (e.g., for submission for marketing authorization, for analyzing the safety profile of a marketed compound). Clearly state if the results are not valid

Source: Transcelerate Risk-Based Quality Management: Quality Tolerance limits and risk reporting

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Example defining QTLs (within a functional plan)							
Parameter	Definition	Justification for parameter	Unit	Expectation	Justification for expectation	Tolerance limit	Justification for tolerance limit
% of randomized subjects not meeting per protocol population criteria	Proportion (%) of randomized subjects with pre-defined important inclusion/exclusion criteria violation(s) that lead to exclusion from the per protocol population	A high number of subjects not meeting the entrance criteria can have a negative impact on interpretation of the primary endpoint and overall validity of the trial results	%	1.5	Overall number (%) of patients not meeting per-protocol population criteria and excluded from the primary analysis in the reference trial	One-sided upper limit 1.7	Based on maximum reported rate in one of the randomized groups in the reference trial

Source: Transcelerate Risk-Based Quality Management: Quality Tolerance limits and risk reporting

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### Difference between Pre-specified acceptable ranges and Quality Tolerance Limits

- **Pre-specified acceptable ranges** are the *broader concept* in ICH E6(R3), describing the expected, normal operating boundaries for Critical-to-Quality (CTQ) factors
- **QTLs** are a *subset* of these ranges—specific, trial-level thresholds that, when crossed, indicate a **systemic issue** requiring evaluation and potential corrective action and always linked to CTQ factors

• So:

- **All QTLs are acceptable ranges**
- **Not all acceptable ranges are QTLs**

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**Difference between Pre-specified acceptable ranges and Quality Tolerance Limits**

**Acceptable ranges may include:**

- Expected ranges for recruitment rates
- Expected ranges for visit window adherence
- Expected ranges for endpoint completeness

**QTLs for critical parameters like missing primary endpoints or eligibility violations**

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**Quality Tolerance Limits**  
**...And then....**

- The Risk Management Plan should include strategies for monitoring these parameters, **determining the root cause** and addressing any deviations to QTLs
- Modifications to the QTLs during the clinical trial are acceptable as long as sufficient rationale and documentation are provided
- QTLs and justification of changes must be documented in the CSR



[Suggested reading: Risk-Based Quality Management - TransCelerate](#)

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**Determining the root cause - the “five whys”**

- Genuine human errors happen, but they’re cited far more frequently than they should be
- **5 Whys is methodology for uncovering the root cause** of a specific problem by drilling down to the underlying process failure
- **Success depends on data-driven answers** and ensuring the analysis focuses on fixing broken processes rather than blaming people for “human error”



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**Deviation management - root cause - the "five whys"**



Begin by asking why the problem occurred. Write down the answer and treat it as the starting point for your investigation.

**Example:**  
**Problem:** Production output dropped by 15%.  
**Why #1:** Why did production output drop?  
*Answer:* Because the equipment was unexpectedly down for three hours.

At this point, you've likely reached the root cause: the lack of a preventive maintenance schedule

**Tip:** Test your root cause by asking, "If we fix this, will the problem stop?" If the answer is no, dig deeper

- Why #2:** Why was the equipment down?  
*Answer:* Because the conveyor belt broke.
- Why #3:** Why did the conveyor belt break?  
*Answer:* Because it hadn't been properly maintained.
- Why #4:** Why wasn't it maintained?  
*Answer:* Because there's no preventive maintenance schedule.
- Why #5:** Why isn't there a preventive maintenance schedule?  
*Answer:* Because we don't have a standardized process for maintenance planning.

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**How to include risks in the protocol design**

→ ICH M11



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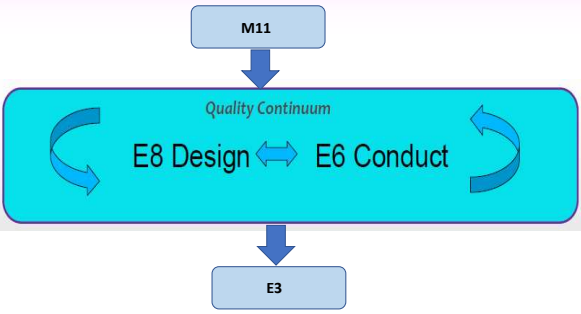
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**GCP Renovations**



The guidelines should be used in an integrated manner rather than one or the other guideline or subsection being focussed on in isolation of the others

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### How to include risks in the protocol design (1)

- **Protocol template sections ICH M11 (selected section for this presentation)**
  - **2.2 Assessment of Risks and Benefits**
  - **2.2.1 Risk Summary and Mitigation Strategy**
    - Trial Specific Discussion of **intervention** Risks and Mitigation
      - Trial Intervention – Describe risks related to **trial-specific treatments and interventions**. For the protocol, focus on the relevant key risks for this trial. **Provide a brief description of strategies to mitigate identified risks** or provide a cross reference to the relevant protocol section.
    - Trial Specific discussion of **procedure(s)** Risks and Mitigation
      - Trial Procedures – **Describe risks associated with the design** (e.g., placebo arm) and **procedures specific to this trial** (e.g., biopsies), and any **measures to control or mitigate the risks**.
      - Provide a brief description of strategies to mitigate identified risks or provide a cross reference to the relevant protocol section.
      - This is not intended to be an exhaustive list of all possible risks associated with trial procedures but **should focus on the unique risks inherent in the design or less common or high-risk procedures**.
    - Trial specific Discussion of **other** Risks and Mitigations
      - Other – Consider risks associated with other items (for example, comparators, challenge agents, imaging agents, medical devices). **Insert a line for each, as needed.**

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### How to include risks in the protocol design (2)

- **Protocol template sections ICH M11 (selected section for this presentation)**
  - **11 Trial oversight and other general considerations**
  - **11.6 Risk-Based Quality Management**
    - Describe the identified critical to quality factors, associated risks and risk mitigation strategies for the trial or refer to the location where this information is described and updated during the trial based on emerging data.
  - **11.7 Data Governance**
    - Describe the key systems and processes for critical trial integrity, traceability and security including a summary of the approaches enabling accurate data collection, reporting, monitoring, transfer, retention, and access if not addressed in separate agreement(s).

Refer to ICH M11 template [ICH\\_Step4\\_M11\\_Final\\_Template\\_2025\\_1119.pdf](#) for suggested wording

Adoption by the Regulatory Members of the ICH Assembly under Step 4. 19 November 2025

M11 Guideline: [ICH\\_Step4\\_M11\\_Final\\_Guideline\\_2025\\_1119.pdf](#)

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### Risk-Based Quality Management example text, Protocol Section 11.6

This clinical trial implements a Quality by Design approach following ICH E8 (R1) General Considerations for Clinical Studies during protocol development to ensure protection of the rights, safety, and wellbeing of trial participants, the generation of reliable and meaningful results.

The trial conduct will be governed by a risk-based quality management approach following ICH E6(R3) Good Clinical Practice guidelines, whereby a systematic risk assessment will be conducted during protocol development and maintained during its conduct. Risk mitigation strategies will be implemented following a risk-proportionate approach.

During protocol development, the Sponsor identified Critical to Quality factors (CTQ factors) which are processes, systems and data that are critical in this trial to assure human subject protection and the reliability of study results. CTQ factors will be documented in the risk management plan for the trial.

Risks to CTQ factors were considered to identify potential issues that could impact (1) the participant safety and tolerability of study procedures; and (2) data integrity processes that could affect the reliability of trial results.

The potential impact, severity, detectability and overall risk priority ratings were described and proposed actions to mitigate these risks in the design of the study were documented.

Pre-specified acceptable ranges were documented as Quality tolerance limits (QTLs) in the risk management tool to allow the identification of systematic issues that can impact participant safety and/or reliability of trial results. These predefined parameters will be monitored during the trial, and important deviations from the QTLs and remedial actions taken will be summarised in the clinical study report.

Risk mitigation efforts will be assessed for continued suitability and effectiveness throughout the trial through the Sponsor's oversight activities and actions taken where Quality Tolerance Limits are exceeded. Risks will also be reassessed at the time of protocol amendments/modifications and at other timepoints during the trial lifecycle as specified by the Sponsor.

All Quality by Design considerations, risk activities, quality thresholds, mitigations, and oversight activities will be documented throughout the clinical trial and archived in the TMF.

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### Risk Management Steps – where are we so far

1. Critical Process and Data Identification 
2. Risk Identification – During protocol development 
3. Risk Evaluation
4. Risk Control – predefined thresholds for quality
5. Risk Communication
6. Risk Review
7. Risk Reporting – report deviations from the predefined thresholds

Based on ICH E6 R2 Section 5.0

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### 3. Risk Evaluation

- Identified risks should be evaluated by considering:
  - (a) **Likelihood** of errors occurring  
[consider existing risk controls and mitigations]
  - (b) **Impact/severity** of errors  
[on human subject protection and data integrity]
  - (c) **Detectability** of errors  
[the state/extent/likelihood of the errors being observed]



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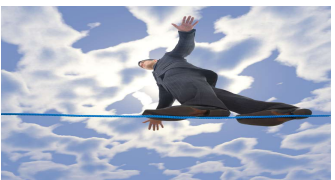
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### Transfer risk evaluation into practice...

#### Development of a risk registry



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**Risk Management Steps**



1. Critical Process and Data Identification ✓
2. Risk Identification – During protocol development ✓
3. Risk Evaluation ✓
4. Risk Control – predefined thresholds for quality
5. Risk Communication
6. Risk Review
7. Risk Reporting – report deviations from the predefined thresholds

[ICH E6 R2 Section 5.0]

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**4. Risk Control**  
**Risk acceptance as part of risk control**

Risk acceptance is not:

- Inappropriately interpreting data and information
- Hiding risks from the regulators
- Dodging legal requirements

- Discuss the appropriate balance among benefits, risks, and resources
- Be careful to emphasize the principles: the participants’ interests and good science/data

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**Risk acceptance as part of risk control**

- In general
  - Low priority risks may be considered **Acceptable** and High priority risks considered **Unacceptable**

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**Risk acceptance as part of risk control**

- In general low priority risks may be considered **Acceptable** and high priority risks considered **Unacceptable**
- **However, there is no right or wrong answer**, for example:
  - The process of completing the risk assessment may have indicated the need for additional controls/mitigations for Low priority risks
  - In this instance, the risk should be marked Unacceptable and the new controls/mitigations recorded in the next section (Risk Control)
  - Additional controls/mitigations can only change the Likelihood or Detectability scores; the **Quality Impact will always remain the same**
- High priority risks may be considered Acceptable if there is no possible or feasible risk reduction method identified

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**Risk Control**

Once the sponsor identified those risks that

- can be accepted and/or should be reduced (through **mitigating actions**)  
[-> it is expected that a rational is given either way....]

the approach used is to reduce a risk to an acceptable level that should be proportionate to the significance of the risk

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**Risk Control**

- **Pre-specified acceptable ranges should have been established** as the trigger point for action (remember the earlier discussions?)
  - taking into consideration medical and statistical characteristics of the variables
  - statistical design of the trial, that can impact subject safety or data integrity

Develop the contingency plan and get it ready to take action should the risk occur

->Define simple and clear triggers and a defined time period for action

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### Examples of Responses to Risk Thresholds



- Possibly no action needed beyond ongoing monitoring



- Continue central and/or off-site monitoring
- Assess other data remotely
- Contact site to get additional information



- Contact site to get additional information
- Collect site documentation
- Visit site to review documentation not available remotely

Source: Transcelerate: Risk-Based Monitoring Overview, 2016 79

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### Examples of Responses to Risk Thresholds

Threshold:	
Threshold	Examples of Action(s)
+/- 5% more/less than the average reported AE rate (Green)	No action
+/- 5.1 to 15% more/less than the average reported AE rate (Yellow)	No action Assess data remotely (e.g. determine if AE symptoms were listed as separate AEs versus entered as one diagnosis, consider if the site's subject population is associated with a higher than average number of AEs) Call the site Visit the site
Greater than 15% of the average reported AE rate (Red)	Assess data remotely Call the site Visit the site

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### Examples of Responses to Risk Thresholds (2)

- Risk Indicator:** A site has incorrectly administered IP and more than expected
- Threshold:** Rate of incorrectly administered IP at a site is > 2 standard deviations more than the average rate across sites
- Risk Detection:** Central monitoring analytic to flag outlying sites
- Risk Mitigation:**
  - Monitor to retrain the PI and/or delegate off-site on the importance of IP compliance for subject safety and data integrity
  - Review the process for administering IP at next site visit
  - Other (standard) mitigation efforts, e.g.
    - Query where data is missing in CRFs
    - SDV a sample of the subjects at site visit

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### Risk Management Steps



1. Critical Process and Data Identification ✓
2. Risk Identification – During protocol development ✓
3. Risk Evaluation ✓
4. Risk Control – predefined thresholds for quality ✓
5. Risk Communication
6. Risk Review
7. Risk Reporting – report deviations from the predefined thresholds

[ICH E6 R2 Section 5.0]

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### 5. Risk Communication

- Quality management activities should be
  - well **documented** and
  - regularly communicated to stakeholders**



to facilitate risk review and continual improvement during clinical trial execution

→ We need for example: Meeting minutes of risk assessments; evidence of risk communication in the TMF; definition and justification of stakeholders

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### Risk Escalation steps

- 1. Identify & Document the Signal**
  - What happened
  - When it occurred
  - Who was involved
  - Impact on safety, data, or compliance
  - Whether it is isolated or part of a pattern
- 2. Classify the Severity to determine the escalation route**
  - A. Critical Risks (Immediate Escalation) – Important Deviations -** Anything that threatens:
    - Participant safety**
    - GCP compliance**
    - Data credibility**
      - Examples:
        - Unreported SAEs
        - Enrolling ineligible subjects
        - Suspected data fabrication
        - Missing or invalid informed consent

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**Risk Escalation steps**

**2. Classify the Severity to determine the escalation route**

- **B. Major Risks (e.g., escalate within 24–48 Hours)** - Issues that could become critical if not addressed:
  - Repeated protocol deviations
  - Systematic data entry delays
  - Poor IP accountability
  - Staff turnover affecting trial conduct

**Example action:** Notify the project manager, lead CRA, and site management team; Document in monitoring report and issue a CAPA request
- **C. Minor Risks (Routine Escalation)** - Operational inefficiencies or isolated errors:
  - Occasional missing data
  - Minor documentation gaps
  - Visit window deviations without safety impact

**Example Action:** Address with site staff, document in follow-up letter, and monitor for recurrence

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**Risk communication methods**

- **1. Immediate Verbal Escalation for critical risks**
  - Phone call → email confirmation → documentation.
- **2. Written Escalation**
  - Follow-up letters
  - Monitoring visit reports
  - Email alerts
  - Risk log entries
- **3. Formal Quality Processes**
  - CAPA management
  - Deviation reports
  - Quality incident reports
  - Audit recommendations
- **4. Central Monitoring Integration** - feeding risk signals into:
  - KRIs
  - Data trend dashboards
  - Risk review meetings

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**Risk communication to sponsors**

**1. The Risk Itself**

- What the risk is
- How it was detected
- Which critical-to-quality factors it affects
- Whether it is emerging, active, or escalating

**2. The Evidence**

- KRIs/KPIs
- Monitoring findings
- Protocol deviation trends
- Recruitment or data-entry metrics
- Central monitoring outputs
- Site performance comparisons

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### Risk communication to sponsors

**3. The Impact** to quantify the consequences

- Patient safety
- Data integrity
- Regulatory compliance
- Timelines and budget
- Probability x severity x detectability

**4. The Decision Options**

- Mitigate
- Accept
- Escalate further (e.g., report as breach)
- Implement CAPA
- Increase monitoring intensity

**5. The Recommended Action** - Sponsors want a clear recommendation, not just a list of problems

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### Risk Management Steps



1. Critical Process and Data Identification ✓
2. Risk Identification – **During protocol development** ✓
3. Risk Evaluation ✓
4. Risk Control – **predefined thresholds for quality** ✓
5. Risk Communication ✓
6. Risk Review
7. Risk Reporting – **report deviations from the predefined thresholds**

[ICH E6 R2 Section 5.0]

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### 6. Risk Review

- Sponsor should **periodically review** risk control measures
- to ascertain whether the implemented quality management activities **remain effective and relevant**, taking into account emerging knowledge and experience and assessing residual risks
- [Revise the risk plan and documentation based on those changes]
- → **We need for example: Risk Assessment Plan; Meetings discussing risk assessments; risk registry with version control**

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**Risk Review in practice – identifying risk signals (1)** 

- Risk detection is not a single activity — it's an ongoing analytical mindset applied before, during, and after every monitoring interaction
- CRAs can detect risk signals by integrating source data review, protocol compliance checks, safety surveillance, and data trend analysis to spot deviations, inconsistencies, or emerging patterns that indicate potential threats to trial quality or participant safety
- KRIs such as query rates and unresolved inconsistencies are widely used to detect issues early
- Delayed data entry KRIs help flag operational risks before they disrupt timelines
- Protocol deviations are often the earliest indicator of deeper site issues

Classic early warning signs that require immediate escalation → see next slides

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**Risk Review - How to identify risk signals (1)** 

**A. Patient Safety Signals**

- Unexpected spikes in adverse events or SAEs
- Delayed or incomplete safety reporting
- Missing or incorrect informed consent documentation
- Protocol procedures skipped that could compromise safety (e.g., labs, ECGs)

**B. Data Integrity Signals**

- High query rates or repeated data inconsistencies
- Missing source documentation
- Transcription errors between source and EDC
- Patterns suggesting fabrication or “copy-paste” entries

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**Risk Review - How to identify risk signals (2)** 

**C. Protocol Compliance Signals**

- Site is enrolling ineligible subjects
- Visit windows are repeatedly missed
- Unapproved changes to procedures
- Investigators not following the investigational plan

**D. Operational & Site Performance Signals**

- Slow recruitment or sudden recruitment surges
- Staff turnover affecting study continuity
- Poor IP accountability

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**Risk Review - How to identify risk signals – the methods (1)**

- **Source Data Verification (SDV) & Source Data Review (SDR)** - a cornerstone of risk detection
  - CRAs compare source documents with EDC entries to detect:
    - Inconsistencies
    - Missing data
    - Safety events not reported
- **Trend & Pattern Analysis using KRIs** - to look beyond individual datapoints
  - AE patterns across subjects
  - Repeated deviations
  - Outlier values
  - Sites performing differently from others

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**Risk Review - How to identify risk signals – the methods (2)**

- **Site Engagement & Interviews**
  - Risk signals often surface through human interaction:
    - Staff expressing confusion about the protocol
    - Overworked coordinators
    - Poor communication from the PI
- **Review of Essential Documents**
  - Gaps here often correlate with other compliance risks
    - Delegation logs
    - Training records
    - IP accountability
    - Regulatory binders

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**Risk Management Steps**



1. Critical Process and Data Identification ✓
2. Risk Identification – During protocol development ✓
3. Risk Evaluation ✓
4. Risk Control – predefined thresholds for quality ✓
5. Risk Communication ✓
6. Risk Review ✓
7. Risk Reporting – report deviations from the predefined thresholds

[ICH E6 R2 Section 5.0]

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### 7. Risk reporting

- Sponsor should [in the Clinical Study Report]
  - describe** the quality management approach implemented in the trial
  - summarise** important deviations from the predefined quality tolerance limits

[ICH E3, Section 9.6 Data Quality Assurance]

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Recommended items to be reported on QTLs (e.g. attachment in CSR)	
1	Parameter The subject of the QTL
2	Justification for parameter Rationale and any limitations to the use of the parameter
3	Unit e.g., number, proportion
4	Tolerance limit (Statistical) Limit (and whether it is one-sided or two sided)
5	Actual Occurrence Occurrence at the end of the trial
6	The mitigations/ remedial actions taken If a QTL is exceeded, explain the deviations and which actions had been taken if applicable
7	Impact to Data Integrity/Quality Provide the rationale if the trial results are still regarded to be acceptable (e.g., for submission for marketing authorization, for analyzing the safety profile of a marketed compound). Clearly state if the results are not valid

Source: Transcelerate Risk-Based Quality Management: Quality Tolerance limits and risk reporting

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### Example reporting on QTLs (within the CSR/appendix) Note – each set QTL needs summarising

Parameter	Justification for parameter	Unit	Tolerance limit	Actual occurrence at end of the trial	Mitigation/Remedial Actions Taken	Impact to Data Integrity/Quality
% of randomized subjects not meeting per protocol population criteria	A high number of subjects not meeting the entrance criteria can have a negative impact on interpretation of the primary endpoint and overall validity of the trial results.	%	1.7	1.0	<p>During trial conduct, when 9000 of planned 20000 subjects were randomized, 162 subjects (1.8%) did not meet eligibility criteria. An assessment of individual cases revealed consistent misinterpretation of inclusion criterion #24. As a result, the protocol was revised to clarify inclusion criterion #24.</p> <p>In addition, refresher sessions were held with all sites to address compliance with inclusion/exclusion criteria.</p> <p>Result of actions brought parameter value below QTL by the end of the enrollment period (201 of 20000 subjects randomized [1.0%])</p>	Analysis reveals no potential impact on patient safety and trial objectives

Source: Transcelerate Risk-Based Quality Management: Quality Tolerance limits and risk reporting

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### Risk Management Steps



1. Critical Process and Data Identification
2. Risk Identification – **During protocol development**
3. Risk Evaluation
4. Risk Control – **predefined thresholds for quality**
5. Risk Communication
6. Risk Review
7. Risk Reporting – **report deviations from the predefined thresholds**

[ICH E6 R2 Section 3.10]

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### Summary - Quality by Design

Refers to a systematic, proactive approach to ensuring quality is built into the design and conduct of a clinical trial from the outset—rather than relying on retrospective checks or fixes.

**Key Principles of QbD in Clinical Trials:**

- 1. Prevention over Detection:**  
Focus is on **preventing errors** that matter to patient safety and data integrity, rather than detecting and correcting them after they occur.
- 2. Critical to Quality (CTQ) Factors:**  
Identify and prioritize **key trial attributes** that are critical to delivering reliable results and protecting participants (e.g., proper randomization, adherence to inclusion criteria, accurate outcome measurement).
- 3. Risk-Based Thinking:**  
Apply **risk assessment** early in trial planning to identify where quality issues are most likely to occur and would have the highest impact.
- 4. Cross-functional Planning:**  
Involve stakeholders (sponsors, investigators, patients, regulators) from the beginning to ensure trial design is **feasible, ethical, and scientifically sound**.
- 5. Continuous Improvement:**  
Quality is monitored and refined throughout the trial using **risk-based monitoring (RBM)** and adaptive strategies

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### → Quality by Design Checklist

- 1. Identify Critical to Quality (CTQ) Factors**
  - Have you identified primary objectives and endpoints clearly?
  - Are key eligibility criteria directly linked to trial objectives?
  - Have risks to patient safety and data reliability been prioritized?
  - Are source data and measurement methods for endpoints clearly defined?
- 2. Protocol Design and Feasibility**
  - Is the protocol scientifically sound and operationally feasible?
  - Have potential burdens on sites and patients been minimized?
  - Are assessments and visits essential and logically scheduled?
  - Has input been obtained from investigators and patients?
- 3. Risk Assessment and Mitigation**
  - Has a risk assessment been conducted?
  - Are acceptable ranges/quality tolerance limits agreed?
  - Are mitigation strategies in place for high-impact risks?
  - Are monitoring strategies aligned with identified risks?
- 4. Study Tools and Training**
  - Are Data Collection Tools (e.g. CRFs) designed to collect only necessary data?
  - Is staff training aligned with CTQ factors and risk areas?
  - Are job aids and checklists available for complex procedures?
- 5. Oversight and Monitoring**
  - Does the monitoring plan focus on CTQ (Critical to Quality) processes and data?
  - Are quality indicators in place to track performance over time?
  - Is there a **feedback loop** for continuous improvement?

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**Overall Impact**

- Requires new procedures and evidence of implementation
- Risk assessment is not a static event but **must be reviewed periodically, with relevant evidence**
- Risk assessment and mitigation plans are **required** regardless of whether Risk Based Monitoring is being utilised

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**Overall Impact**

**Some additional thoughts:**

- **Procedural risk assessment** can be performed by going step-wise through patient-centred procedures and general study processes asking **“What can go wrong?”** in an interdisciplinary brainstorming session
- Be specific - following checklists and guidelines blindly is a major risk in risk analysis

ICH E6 R3 is similar to EMA **2013** risk based quality management of clinical trials proposal to set and document “quality tolerance limits” 18 November 2013  
EMA/269011/2013 Compliance and Inspection Reflection paper on risk based quality management in clinical trials [Reflection paper risk based quality management in clinical trials \(europa.eu\)](#)

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**Quality risk management principles - implementation**

**How risks drive operational decisions**



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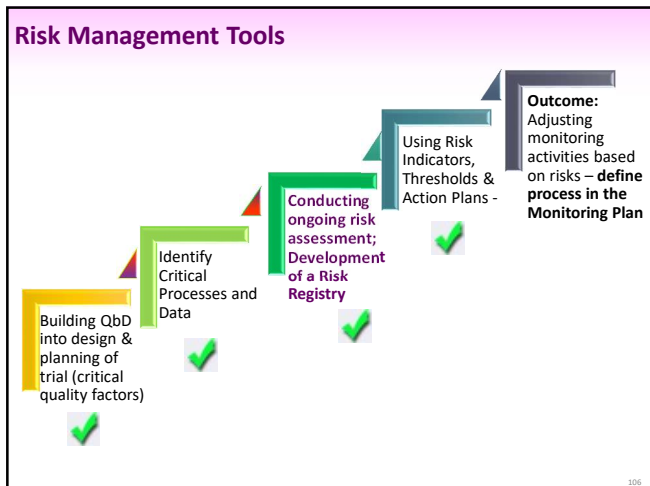
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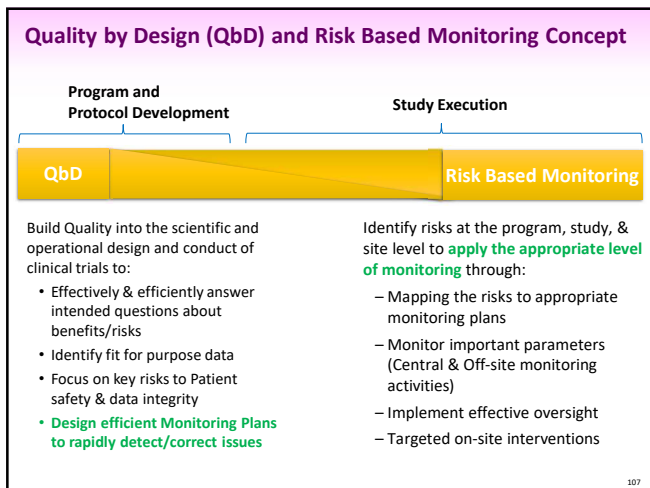
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### ICH E6 R3 - Monitoring (also see ICH E6 R3 3.11.4)

**Quality control should be applied using a risk-based approach to each stage of the data handling to ensure that data are reliable and have been processed correctly. Within clinical trials, monitoring and data management processes are the main quality control activities.** Where appropriate, quality control activities may also be applied to facilities outside of investigator sites (e.g., central image reading facilities).

**Planning is the key to implementing risk-based monitoring**

**For example:**

- extent of source document verification and review
- the extent of remote monitoring
- risk indicators/signals and their associated risk mitigation strategies

By taking a risk-based approach, decisions are made **prospectively**

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**Monitoring Plan (1)** (also see ICH E6 R3 3.11.4.3)

**The plan should** describe the monitoring strategy that should ensure appropriate oversight of trial conduct considering site capabilities and the potential burden

- Describe the monitoring **responsibilities and activities** of all the parties involved
- Describe the various monitoring **methods and tools** to be used **and the rationale for their use**
- Describes the range of different types of monitoring visits [OnSite/Remote/Centralised] and when they should be used

**The monitoring plan must be tailored** to the identified potential safety risks, the risks to data quality and/or other risks to the reliability of the trial results

**The plan should** provide those involved in monitoring with adequate information to effectively carry out their duties

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**Monitoring Plan (2)** (also see ICH E6 R3 3.11.4.3)

**The plan should** describe what should be done at each type of visit and under what circumstances you might switch from one visit type to the next – **describe your triggers**

- **Focus on aspects that are critical to quality** (Remember !!!)

**The plan should** address monitoring of important data and processes (e.g., those related to primary endpoints and key secondary endpoints and processes intended to ensure participant safety) performed outside the investigator site (e.g., central image reading facilities, central laboratories)

Particular attention should be given to aspects not routine clinical practice and that require additional training

**The plan should** reference the applicable policies and procedures

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**Monitoring Plan (3)** (also see ICH E6 R3 3.11.4.3)

All sponsor and CRO personnel who may be involved with monitoring, including those who review and/or determine appropriate action regarding potential issues identified through monitoring, should **review the monitoring plan** → **ensure evidence of this**

**Monitoring Reports should be sufficiently detailed to demonstrate compliance with the plan**

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### Monitoring

- Also refer to FDA Guidances

- Whilst FDA CFR parts are legally binding, guidance documents are not
- Guidance documents do provide the "current thinking" of the regulators
- Deviating from these guidelines should therefore be done with caution and with justification

### Guidance for Industry

**Oversight of Clinical Investigations — A Risk-Based Approach to Monitoring**

U.S. Department of Health and Human Services  
Food and Drug Administration  
Center for Drug Evaluation and Research (CDER)  
Center for Biologics Evaluation and Research (CBER)  
Center for Food Safety and Inspection Service (CFRIS)  
Office of Public Health Practice (OPHP)  
Office of Regulatory Affairs (ORA)

April 2023  
Final

CDER Center for Drug Evaluation and Research  
Center for Biologics Evaluation and Research (CBER)  
Center for Food Safety and Inspection Service (CFRIS)  
Office of Public Health Practice (OPHP)  
Office of Regulatory Affairs (ORA)

[Oversight of Clinical Investigations — A Risk-Based Approach to Monitoring | FDA](#)

GUIDANCE DOCUMENT

**A Risk-Based Approach to Monitoring of Clinical Investigations Questions and Answers**

Guidance for Industry

APRIL 2023

[Download the Final Guidance Document](#) [Read the Public Paper Notice](#)

FDA

[A Risk-Based Approach to Monitoring of Clinical Investigations Questions and Answers | FDA](#)

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### The "new" Monitoring – why

- No single approach is appropriate for every clinical trial, therefore a **risk-based monitoring approach** -
  - Provides strategy for on-site, off-site and centralized monitoring
  - Allows sponsor to monitor the right data (Identified Risks)
  - Addresses the risks of the study (Risk Mitigation Plan)
  - Allows better quality of data per **ALCOA Principles**
  - Allows quick identification and issue escalation in real time
  - Results in better utilization of resources

...flexibility... to permit varied approaches .... improve effectiveness and efficiency of monitoring...

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### ALCOA ?

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### The “new” Monitoring – how

- A combination of on-site, off-site and centralised monitoring activities may be appropriate (with extent and nature described in the monitoring plan)



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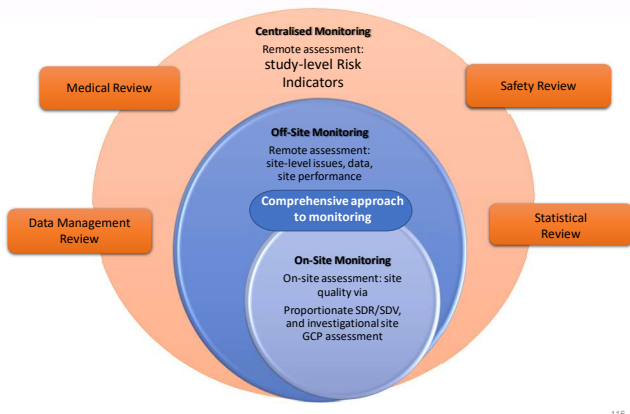
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### RBM - Monitoring Execution



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### Off-site Monitoring

Is a **remote evaluation** of ongoing and/or cumulative data collected from trial sites:

- **Data Errors:** identify systematic or significant errors in data collection and reporting at a site, potential data manipulation, data integrity problems
- **Data Analysis:** identify data trends such as the range and consistency of data at a site
- **Outlier oversight:** identify missing data, inconsistent data, data outliers, unexpected lack of variability and protocol deviations
- **Performance review:** analyse site characteristics and performance metrics
- **Target sites:** select processes for targeted on-site monitoring

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### Centralised Monitoring 3.11.4.2

Evaluation of accumulated data by the sponsor’s qualified and trained persons (e.g., medical monitor, data scientist/data manager, biostatistician)

- Provides additional monitoring capabilities that can complement and reduce the extent and/or frequency of site monitoring or be used on its own
- Use of centralised data analytics can help identify systemic or site-specific issues, including protocol noncompliance and potentially unreliable data
- Centralised monitoring may support the selection of sites and/or processes for targeted site monitoring

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### Key Features of RBM Methodology

- Monitoring is customized to sites/trials needs
- Schedule is flexible to comply with sites needs
- Identifies risks proactively
- Shares monitoring responsibilities across many functional areas
- Relies more heavily on central and off-site monitoring

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### How risk drives operational decisions in clinical trials (1)

#### Monitoring Intensity

- **Risk-based monitoring (RBM):** Monitoring frequency and depth are tailored to the level of risk (e.g., patient safety, data integrity, protocol complexity)
- **Critical data focus:** High-risk endpoints (primary efficacy, safety data) receive more frequent and detailed review than non-critical data
- **Site risk stratification:** Sites with higher risk (e.g., inexperienced staff, high enrolment, past issues) get more intensive monitoring
- **Central vs on-site monitoring balance:** Lower-risk trials rely more on centralized/remote monitoring; higher-risk trials require more on-site visits

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How risk drives operational decisions in clinical trials (2)

Monitoring Intensity

- **Adaptive monitoring plans:** Monitoring intensity is adjusted throughout the trial based on emerging risks, trends, and findings
- **Key Risk Indicators (KRIs):** Site Metrics (e.g., protocol deviations, query rates) trigger increased monitoring when thresholds are exceeded
- **Reduced Source Data Verification (SDV):** Low-risk data may undergo partial or no SDV, while high-risk data undergo 100% SDV
- **Patient safety prioritization:** Trials with higher safety risks (e.g., first-in-human studies) demand more frequent and detailed monitoring

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Impact

- **Processes need to be developed by the sponsor (not just by CRO !)** to define a “systematic, prioritized, risk-based approach to monitoring clinical trials”
- **Off-site Monitoring and On-site Monitoring reports required**
- **Evidence of Central Monitoring activities and reports required**
- The sponsor must confirm that all reports contain sufficient information to
  - allow verification of compliance with monitoring plan,
  - contain a summary of what was reviewed,
  - significant findings, deviations and deficiencies,
  - conclusions and actions recommended or taken to secure compliance

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Impact

- The **monitoring strategy** should be formalised and plans are **no longer optional** or “good practice”
- EU CTR 536/2014 does not explicitly define a “monitoring plan”, however Article 48 states that “extent and nature of the monitoring shall be determined by the sponsor on the basis of an assessment... “ and Annex 1.D.17 (AD) does require that the protocol includes “a description of arrangements for monitoring the conduct of the clinical trial”

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[https://www.ema.europa.eu/en/documents/scientific-guideline/reflection-paper-risk-based-quality-management-clinical-trials\\_en.pdf](https://www.ema.europa.eu/en/documents/scientific-guideline/reflection-paper-risk-based-quality-management-clinical-trials_en.pdf)

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How risk drives operational decisions in clinical trials (3)

Service Provider Oversight

**Risk-based selection:** Service Providers are chosen based on their ability to manage specific risks (e.g., lab accuracy, data handling, geographic coverage)

**Critical Service Provider oversight:** Service Providers supporting high-impact activities (e.g., central labs, EDC systems) must receive greater oversight

**Oversight intensity proportional to risk:** High-risk Service Providers are subject to more frequent audits, meetings, and performance reviews

**Performance metrics tracking:** KPIs (e.g., turnaround time, error rates) are monitored closely, especially for high-risk services

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How risk drives operational decisions in clinical trials (4)

Service Provider Oversight

**Contractual risk controls:** Service level agreements include stricter requirements and penalties for Service Providers

**Data integrity assurance:** Service Providers handling critical data are subject to stricter validation, access controls, and compliance checks

**Issue escalation pathways:** Faster and more formal escalation processes are in place for high-risk Service Providers issues

**Continuous risk assessment:** Service Providers risk profiles are reassessed throughout the trial, adjusting oversight as needed

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**How risk drives operational decisions in clinical trials (5)**

**Investigational Site Selection**

**Patient safety risk assessment:** Sites are selected based on their ability to safely manage the study population (e.g., access to emergency care, experience with similar patient groups)

**Investigator experience & qualifications:** High-risk trials (e.g., complex protocols, first-in-human) prioritize highly experienced investigators and well-trained staff

**Protocol complexity fit:** Sites must demonstrate capability to handle complex procedures, specialized equipment, or intensive visit schedules

**Historical performance data:** Past metrics (e.g., enrolment rates, protocol deviations, audit findings) are used to avoid high-risk or underperforming sites

**Infrastructure and resources:** Adequate staffing, facilities, pharmacy capabilities, and data systems are critical—gaps increase operational risk

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**How risk drives operational decisions in clinical trials (6)**

**Investigational Site Selection**

**Patient population access:** Sites with reliable access to the target population reduce recruitment risk and timeline delays

**Regulatory and compliance history:** Sites with prior inspection findings or compliance issues are considered higher risk and may be excluded or closely managed

**Geographic and geopolitical risk:** Location-based risks (e.g., political instability, regulatory variability, logistics challenges) influence site inclusion and contingency planning

**Competing trials and workload:** Overburdened sites may pose risks to data quality and timelines, leading to lower prioritization

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**How risk drives operational decisions in clinical trials (7)**

**Investigational Site Selection**

**Technology readiness:** Ability to use EDC, ePRO, remote monitoring tools is essential—lack of readiness increases operational risk

**Start-up timelines:** Sites with historically slow ethics/regulatory approvals may be deprioritized to mitigate timeline risk

**Quality culture and training:** Sites demonstrating strong adherence to GCP and proactive quality management are preferred for higher-risk studies

**Risk-based site mix strategy:** Sponsors balance high-performing “core” sites with newer sites to manage both performance risk and enrolment scalability

**Ongoing risk reassessment:** Site risk is continuously evaluated during the trial, influencing continued participation, monitoring intensity, or early termination

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**The expectations of regulators**

**GCP inspection outcomes related to Risk Based Quality Management**



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**How can QRM activity be inspected**



- **Inspectors might review :**
  - Whether the quality risk management performed is integrated in the Quality System of the organization
  - Traceability, transparency
  - Were risks/QLTs defined and monitored
  - How were the decisions made
  - Were the decisions justified and based on scientific knowledge
  - Were the appropriate functions involved
  - How was risk and risk management communicated
  - How were risk mitigation decisions taken
  - **Is documentation available to reconstruct the actions**

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**FDA Inspection Processes**

**Bioresearch Monitoring Program (BIMO) Compliance Programs**

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Compliance Program Manual	Program #	Compliance Program Title	On-line Availability	Content current as of:
	7348.003	In Vivo Bioavailability/Bioequivalence Studies - Clinical	PDF	10/17/2022
	7348.004	In Vivo Bioavailability/Bioequivalence Studies - Analytical	PDF	Topic(s) Compliance
	7348.007	Inspection of Nonclinical Laboratories Conducting Animal Rule-Specific Studies	PDF	
	7348.809	Good Laboratory Practice (Nonclinical Laboratories)	HTML PDF(117 kb)	
	7348.809A	Good Laboratory Practice Program (Nonclinical Laboratories) EPA Data Audit Inspections	HTML PDF(38 kb)	
	7348.809	Institutional Review Board	PDF(293 kb)	
	7348.809A	Radioactive Drug Research Committee	PDF(135 kb)	
	7348.810	Sponsors and Contract Research Organizations	PDF	
	7348.811	Clinical Investigators and Sponsor-Investigators	PDF	
	7353.001	Postmarketing Adverse Drug Experience (PADE) Reporting Inspections	PDF(335 kb)	
	7353.001C	Risk Evaluation and Mitigation Strategies (REMS) Reporting Inspections	PDF	

[Bioresearch Monitoring Program \(BIMO\) Compliance Programs | FDA](#)

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**MHRA Inspectorate Blog**

GOV.UK

Blog  
**MHRA Inspectorate**

Organisations: [Medicines and Healthcare products Regulatory Agency](#)

**Risk Adaption in Clinical Trials of Investigational Medicinal Products (CTIMPs)**

Kath Meely, 16 November 2017 - [Compliance matters](#), [Good clinical practice](#)

Hello and welcome to the first blog written jointly by Kath Meely from the GCP Inspectorate and Lisa Campbell from the Clinical Trials Unit (CTU) about risk adaption in clinical trials of Investigational Medicinal Products (CTIMPs).

[Risk Adaption in Clinical Trials of Investigational Medicinal Products \(CTIMPs\) - MHRA Inspectorate \(blog.gov.uk\)](#)

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**MHRA Inspectorate Blog**

Source 23 August 2022: [Innovation, Quality & Transparency – a Compliance Team 1 Perspective - MHRA Inspectorate \(blog.gov.uk\)](#)

...Uptake in the right direction, with industry and academia reviewing how they can be as **transparent as possible with regulators on their risk assessments for trials**; what the most important risks are, how they are mitigated, and what the issues were.

Some have already moved to submitting this information directly through marketing authorisation applications internationally.... and **look to push risk adaptation into the forefront of planning and managing clinical trials.**

We are in the early stages of seeing this type of activity, but from the MHRA perspective - **quality input built into these risk assessments and transparent release of this detail to regulators is exactly what is required to support innovation.**

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**MHRA Inspection Metrics**

**MHRA Presentation at Industry Meeting**

Common issues / findings

Documentation of process	Updating risk assessment document	Change control	Focus on financial aspects only
Mitigations identified but no timelines or action owners	Inappropriate scoring / weighting	Not extensive (covers what people know (area of expertise), doesn't cover all aspects of the trial)	Tick box exercise

Source: Mandy Budwal-Jagait [Head of GCP, MHRA], *Implementation of ICH E8 (R1) - An Inspector's perspective*. DIA Annual Global Meeting - June 2022.

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### MHRA Inspection Observations – Documentation

**Documentation of risk management process** →

- It should be **clearly documented: who has participated in the risk assessment** - those involved could change as the planning and conduct of the trial progresses
- Documentation of the risk assessment is essential** – it is an important document which will influence the conduct and management of the trial. It is for the sponsor to decide upon the best way to document the areas considered, the risks identified and any mitigations/adaptations. MHRA recommends a tabular format for the assessment, and an example is provided in [Appendix 2 of the risk-adaptive approach](#)
- It is strongly recommended that the risk assessment is a separate document in its own right. **The documented risk assessment should be subject to appropriate version control**
- The sponsor is responsible for selecting or defining a suitable process to define the risk for the various areas assessed
- The risk assessment should be kept in the Trial Master File (TMF)**

[Risk-Adapted Approach to clinical trials and Risk Assessments - GOV.UK \(www.gov.uk\)](#)

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### MHRA Inspection Observations – Risk Scoring

**Inappropriate scoring/weighting** →

- Whilst an overall risk score can give a useful indication of the trial's risk, the aim of the risk-adapted approach is to identify specific vulnerabilities within the trial and take appropriate actions for these
- Specific high risk areas within the trial could potentially be overlooked by assigning a risk category to the entire trial**

[Risk-Adapted Approach to clinical trials and Risk Assessments - GOV.UK \(www.gov.uk\)](#)

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### MHRA Inspection Observations – Updates

**Updating the risk assessment document** →

- It is expected that the sponsor undertakes a continual review of the risk assessment, which is particularly important when new information becomes available
- For example, the risk assessment should be re-examined following a protocol amendment or when new data is obtained (new SmPC, related pre-clinical/clinical trial results are released, a data monitoring committee meeting or interim analysis takes place)
- If the risk assessment is reviewed and it is not updated, the sponsor should document that the review has taken place**
- It is important when applying a quality risk management process that systems are in place for identification of new or unanticipated risks and taking appropriate actions
- For example, a serious breach may occur and this may result in an amendment to the risk assessment with additional, changed or new mitigating actions required, such as changes to the type and/or frequency of monitoring

[Risk-Adapted Approach to clinical trials and Risk Assessments - GOV.UK \(www.gov.uk\)](#)

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### MHRA Inspection Observations – Mitigation management

Mitigations identified but no timelines or action owners are identified

The risk assessment should be kept in the trial master file (TMF), but it is important that the sponsor and, where appropriate, site staff are aware of the content of the risk assessment. Therefore there should be a process to ensure that the risk assessment and are provided to the relevant personnel

It is strongly recommended that one person has the responsibility for ensuring that the mitigations/actions that are planned from the risk assessment have been implemented and undertaken. For example, ensuring the requirements for specific aspects of monitoring identified in the risk assessment are subsequently captured in the trial monitoring plan (or other trial procedure). This would typically be the responsibility of the Project Manager

[Risk-Adapted Approach to clinical trials and Risk Assessments - GOV.UK \(www.gov.uk\)](#)

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### MHRA Inspection Observations – Personnel

Lack of personnel involvement

Area of expertise does not cover all aspects of the trial

Relevant personnel undertaking the risk assessment would typically include:

- Medic with understanding of the therapeutic area and the therapeutic use of the proposed IMP
- Pharmacist/ toxicologist/pharmacologist who has a detailed understanding of the IMP;
- Statistician with relevant experience of medical statistics;
- Person with an appropriate level of understanding of applicable regulatory, legal and GCP requirements (e.g. Regulatory Affairs/Quality Assurance/Lawyer/Research Governance personnel);
- Data management personnel;
- Trial monitors or project/study managers in the multidisciplinary team conducting the risk assessment, as these individuals would be important with respect to defining feasible mitigation/adaptations;
- Also try to include a suitable patient advocate/ representative in the risk assessment

[Risk-Adapted Approach to clinical trials and Risk Assessments - GOV.UK \(www.gov.uk\)](#)

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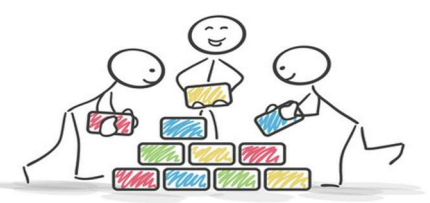
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### Implementation



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### Mindsets and expectations

- 'I am not involved, our QMS manages it'
- 'The Vendor will inform us of any data irregularities'
- 'It's not my job to do this'



**Instead**

- Companies should create the right environment to enable data integrity controls to be effective
- There should be a Data Integrity Policy
- Governance measures should be employed, e.g. audits on data integrity failures
- When weaknesses are identified, CAPAs must be implemented across all related activities



Ensuring data integrity is the responsibility of everyone who produces, manages, analyses, reports and archives data

- No one should say "it's not my responsibility"

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### Challenges with Change

- Cultural – We've always done it this way
- Systems – The systems we have require that we do it this way

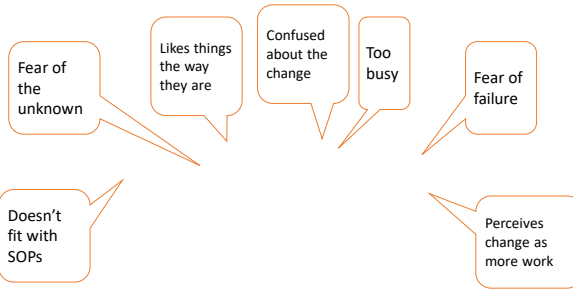


Diagram illustrating challenges with change:

- Fear of the unknown
- Likes things the way they are
- Confused about the change
- Too busy
- Fear of failure
- Doesn't fit with SOPs
- Perceives change as more work

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### Questions to ask

- Do our policies and procedures adequately address risk?
- Do our practices incorporate the focus on quality control?
- Can our teams monitor leading quality indicators and potential risks?
- Have we adopted methods that can help pinpoint risks when they show up amid reams of data?
- Do our teams understand how to use relevant technology, and how to incorporate it into trial designs?
- Have we taken measures to ensure the quality and diversity of data generated by technology (e.g., apps, tables, wearable devices, etc.)?
- Do we have the expertise and technology to support remote and central monitoring?
- Can our processes implement Risk Based Monitoring?

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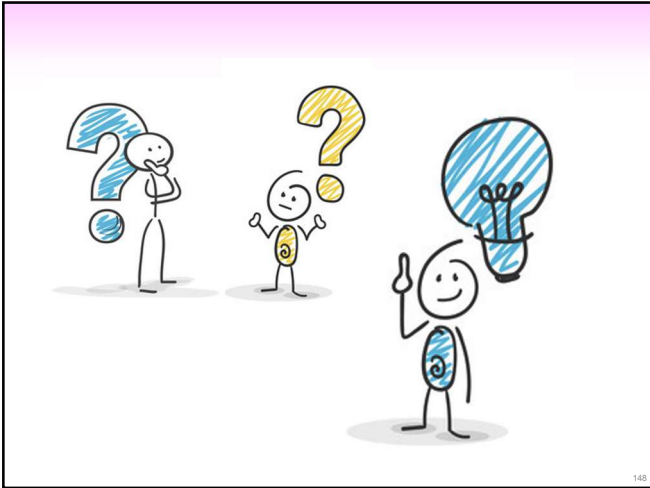
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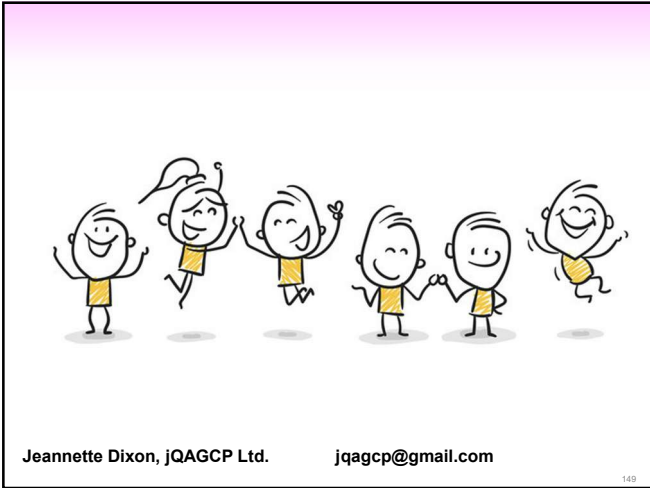
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- EudraLex - Volume 10 - Clinical trials guidelines [https://ec.europa.eu/health/documents/eudralex/vol-10\\_en](https://ec.europa.eu/health/documents/eudralex/vol-10_en)
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- MHRA BLOG Sponsor oversight
  - <https://mhrainspectorate.blog.gov.uk/2018/07/26/sponsor-oversight-part-1/>
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### Other Reading Lists (1)



- Regulation (EC) No. 1394/2007 on advanced therapy medicinal products
- Directive 2001/83/EC on the community code relating to medicinal products for human use
- Directive 2009/120/EC relating to medicinal products for human use as regards advanced therapy medicinal products
- Guideline on human cell-based medicinal products (EMA/CHMP/410869/2006)
- Guideline on xenogeneic cell therapy medicinal products (EMA/CHMP/CPWP/83508/2009)
- Reflection Paper on stem cell-based medicinal products (EMA/CAT/571134/2009)
- European Pharmacopoeia, general chapter 5.14
- Draft Guideline on the risk-based approach according to Annex I, part IV of Directive 2001/83/EC applied to Advanced Therapy Medicinal Products (EMA/CAT/CTWP/686637/2011)

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### Other Reading Lists (2)



- Guideline on non-clinical studies required before first clinical use of gene therapy medicinal products (EMA/CHMP/GTWP/125459/2006)
- Guideline on non-clinical testing for inadvertent germline transmission of gene transfer vectors (EMA/273974/2005)
- Guideline on follow-up of patients administered with gene therapy medicinal products (EMA/CHMP/GTWP/60436/2007)
- Guideline on safety and efficacy follow-up – risk management of advanced therapy medicinal products (EMA/149995/2008)
- Eudralex Volume 10 of The Rules Governing Medicinal Products in the European Union – Clinical trials
- Guideline on scientific requirements for the environmental risk assessment of gene therapy medicinal products (CHMP/GTWP/125491/2006)

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